Question number			Answer	Notes	Marks
1	(a)	M1	76 (cm <sup>3</sup> )		1
		M2	35 (cm <sup>3</sup> )	Award 1 mark for M1 and M2 transposed	1
		М3	41 (cm <sup>3</sup> )	M3 CQ on M1 and M2 No penalty for use of values to 1 dp	1
	(b)	(i)	all points correctly plotted  straight line of best fit	Award marks for points plotted to the nearest gridline (or better) Deduct 1 mark for each error Award M1 + M2 if points not visible but line correct Line does not have to continue beyond points Allow straight line of best fit CQ on points plotted Line must not go to origin	1
		(ii)	point circled at 165, 25		1
	(c)		(blank 1) decreased		1
	. ,		(blank 2) decreased		1
			(blank 3) no change		1
	(d)		$\frac{(140 - 111) \times 100}{140} = 20.7 (\%)$	Award M1 for (140 – 111) or 29	1
				Award M2 for correct final answer to 1 dp Correct final answer with no working scores 2 marks 20% / 21% with no working scores 0 79.3% scores 0 but could then be used to calculate 20.7, in which case 2 marks can be awarded	1

Question number	Answer	Notes	
2 (a)	M1 coke	ignore 'carbon' / 'charcoal'	2
	M2 limestone	ignore 'calcium carbonate'	
	accept answers in either order	ignore formulae	
(b) (i)	$Fe_2O_3 + 3CO \rightarrow 2Fe + 3CO_2$		2
	M1 all formulae correct		
	M2 balanced	M2 dep on M1	
(ii)	M1 iron / Fe		2
	M2 (it has) lost oxygen	<b>M2</b> dep on <b>M1</b> or near miss eg Fe <sub>2</sub> O <sub>3</sub> accept 'iron (III) ions / Fe <sup>3+</sup> has gained electrons' accept 'oxidation number of iron decreases / oxidation number of iron changes from +3 to 0'	
(c) (i)	$C + O_2 \rightarrow CO_2$		1
(ii)	C (neutralisation)		1

(d)	(i)	M1 oxygen	accept 'air'	2
		M2 water	accept 'moisture' / 'water vapour' ignore 'steam' accept answers in either order	
	(ii)	prevents oxygen/water from coming into contact with the iron	accept refs to acting as a barrier	1
(e)	(i)	galvanising	ignore 'sacrificial protection'	1
	(ii)	<ul> <li>M1 zinc is more reactive than iron / loses electrons more readily</li> <li>M2 (and therefore) corrodes in preference (to the iron)</li> </ul>	ignore 'sacrificial protection'  accept 'reacts (with oxygen/water) in preference (to the iron)' accept refs to zinc converting iron(II) ions to iron (atoms) reject 'zinc rusts' for M2	2
(f)	(i)	(aluminium/it) is too reactive / more reactive than carbon / above carbon in the reactivity series	accept 'carbon is less reactive than aluminium' accept 'the temperature required is too high' ignore refs to carbon monoxide	1
	(ii)	energy costs are too great / electricity is expensive	allow 'it is cheaper to use the blast furnace' ignore refs to iron being below carbon in the reactivity series	1

Question number	Answer	Accept	Reject	Marks
3 (a)	oxidised <u>AND</u> gain of oxygen IGNORE reference to loss of electrons	increase in oxidation number	gain of electrons	1
(b)	M1 it/magnesium is more reactive than titanium	reverse argument		1
	<ul><li>M2 it/magnesium has displaced titanium</li><li>M2 dep on M1</li></ul>	replaced		1
(c)	it/magnesium chloride has a different/lower boiling point  IGNORE references to melting point	more volatile reverse argument		1
(d)	<ul><li>M1 (aircraft engines) – high strength-to-weight ratio</li><li>M2 (hip replacements) – non-toxic</li></ul>	high m.pt / corrosion resistant high strength-to-weight ratio / corrosion resistant	not corrosive	1
	M3 (propellers) – corrosion resistant  NO USE CAN BE GIVEN TWICE		not corrosive	1
			Total	7

Question number			Answer	Notes	Marks	
4	а	i	M1	(hydrated) iron(III) oxide / Fe <sub>2</sub> O <sub>3</sub>	Allow (hydrated) iron oxide and Fe <sub>2</sub> O <sub>3</sub> .xH <sub>2</sub> O	1
		ii	M1	oxygen / O <sub>2</sub>	Allow air Do not accept O	1
			M2	water / H <sub>2</sub> O	Accept poorly written formulae such as H2O and O <sup>2</sup> Accept phonetic spellings Answers can be in either order Reject salt / acid - eg salt water does not score	1
	b		M1	cross in box 4 (oxidation)		1
	С	i	M1	Zinc / Zn	Accept phonetic spellings	1
		ii	M1	cross in box 2 (Bucket)		1
	d		M1 M2	oiling / greasing / painting / covering with plastic / coating with tin or named metal (aluminium or below) in reactivity series / attaching magnesium or zinc blocks (to ships)	Any two for 1 each Ignore sacrificial protection and galvanising and alloying	2

**Total 8 marks** 

Question number		_		Answer	Notes	Marks
5	а	i	M1	layers / sheets / planes / rows of (positive) ions	Allow atoms/ particles in place of positive ions Reject molecules / protons / electrons	1
			M2	slide (over each other)	Allow slip / flow / move in place of slide Accept explanation in terms of non-directional bonding Do not award M2 if protons / electrons Do not award M2 if no mention of layers or equivalent	1
		ii	M1 M2	delocalised electrons / sea of electrons move / flow (through structure) / mobile (when voltage/potential difference applied)	Ignore free electrons M2 needs mention of electrons Any mention of ions moving = 0/2	1 1

	Question number			Answer	Notes	Marks
5		į	M1	brown precipitate	Accept solid / suspension Ignore qualifiers such as pale / light / dark / muddy / dirty Ignore grey Ignore references to turning brown Reject bubbles or equivalent Do not penalise wrong identity of precipitate Accept solid / suspension Accept orange / orange-brown / red- brown Ignore qualifiers such as pale / light / dark Reject bubbles or equivalent Do not penalise wrong identity of precipitate Award 1 for both colours correct but precipitate missing	1
		ii	M1 M2	$FeSO_4 + 2NaOH \rightarrow Fe(OH)_2 + Na_2SO_4$	Correct formulae = 1 Balancing = 1	1 1

**Total 8 marks**