M1. (a) (i) nitrogen - air

accept atmosphere

1

hydrogen - north sea gas / natural gas / methane / CH_4

accept water / (crude) oil / coal / hydrocarbons / brine

1

(ii) *allow converse throughout*

- high temperature gives a low yield

1

- because reaction is exothermic

must be linked to first bullet point

1

- but at low temperatures the rate is (too) slow

if no other marks awarded accept 450°C is a compromise between yield and rate

or

*450°C gives a reasonable yield in a reasonable time for **1** mark*

1

(iii) nitric (acid)

accept HNO_3

1

(b) Ammonia / Haber process can be used to make fertiliser

1

with a specified economical reason
eg raw materials for Haber process readily available
eg transport costs are lower or no need to import
eg Haber process is a continuous process

ignore employment / labour costs

1

[8]

M2. (a) ***2*** *marks for comments related to temperature*

low / lower / lowest temperature (**or** 100 °C from graph)

ignore references to catalyst

1

any **one** from:

- (forward) reaction exothermic

  or *reverse reaction endothermic*

- if the temperature is increased the yield of product will decrease **or** reaction right to left

  *high temperature favours reverse reaction **or** reverse argument*

  *the lower the temperature the greater the yield = **2** marks*

  2 *marks for comments related to pressure*

1

high / higher / highest pressure (or greater than 200 atm. from graph)

1

any **one** from:

- four reactant molecules but only two product molecules (owtte)

  reverse reaction goes from 2 molecules / moles / volumes to 4 molecules / moles / volumes

- increase in pressure favours the reaction which produces the least number of molecules

  decrease in pressure favours the back reaction because it produces the most molecules

1

(b) any **three** from:

- at low temperatures the reaction is too slow
- 450 °C gives a reasonable yield at a fast rate / compromise between yield and rate (*)
- 200 atm. gives a reasonable yield at a reasonable cost / safely / compromise between yield and cost / safety (*)

  *(*) or 450°C and 200 atm / these are compromise conditions for **1** mark*

- catalyst works better at higher temperature

- (very) high pressures could be dangerous (owtte)
  safety factor
- (very) high pressures are expensive (owtte)
- (yield is not too important because) unreacted gases can be recycled

3

[7]

M3. (a) 16%

for 2 marks

(attempt by drawing lines etc gains 1 mark)

2

(b) iron is a catalyst;
which speeds up the reaction

for 1 mark each

2

(c) (from the graph) the best **yield** is obtained at high pressure;
and low temperature;
it is a reversible reaction;
in which formation of ammonia is favoured at low temperature
(because) the reaction is exothermic;
and the formation of ammonia is favoured at high pressure
because greater number of gaseous reactant molecules than
gaseous product molecules/because greater vol of reactant
than volume of product molecules;
pressure used is limited by cost/materials;
rate of reaction slow at low temperatures;
actual temperature and pressure used is a good compromise
(between a good yield and reasonable rate);
removal of ammonia makes rate more important than yield;

any 8 for 1 mark each

8

[12]

M4. (a) (i) atmosphere

or (fractional distillation of liquid) air

1

(ii) **either**

more (chance) of them colliding/

not just 'faster'

coming into contact

or

the volume of the product / the ammonia is less than /

only half the volume of the reactants / the nitrogen and hydrogen

1

(iii) 3 × (1 ×2) of hydrogen

→□2 × (14 +1 ×3) of ammonia

*accept 6 parts of hydrogen →34 parts of ammonia **or** similar*

i.e. candidate uses the atomic masses and works correctly from the equation

1

= 225 (tonnes/t)

unit not required

1

(b) (i) megapascal(s)

accept million pascal(s)

1

(ii) 28 (%)

accept any answer in the range 28.0 to 28.5 inclusive

1

(iii) reduce the temperature and increase the pressure

both required

1

(iv) **either**

use a catalyst

accept use iron as a catalyst

accept use iron which has been more finely divided

accept use iron / catalyst with a bigger (surface) area

accept use a better catalyst

1

or

remove the ammonia (as it is produced)

*accept react the ammonia with **or** dissolve the ammonia in water (as it is produced)*

1

(c) ammonia
nitric acid
phosphoric acid

all three on the left correct

ammonia potassium chloride

all three on the right correct

water **or** water vapour

accept 'steam'

1

[10]

M5. (a) any **one** from

(as a) catalyst

or *to mix with promoters*

to speed up the reaction (process)

or *process is quicker do not credit just it is quicker*

to save energy
to reduce costs

or *process is cheaper*
do not credit just it is cheaper

larger surface area
(than lumps of iron)

or *larger surface area for the*
(catalysed) reaction (to take place)

1

(b) (i) water **or** steam
and methane
or natural gas
or North Sea gas

both required either order

1

(ii) **EITHER**
more (chance) of them colliding / coming into contact

do not credit just faster

OR volume of the product / ammonia less than / only half the volume of the reactants / the nitrogen and hydrogen

1

(iii) **EITHER**
680 (tonnes)

OR 28 (of nitrogen) → 34 (of ammonia)

accept any correct 14 : 17 ratio

1

560 (of nitrogen) → 34 × 20 (of ammonia)

3

[6]

##

(a) $N_2 + \mathbf{3}\ H_2 \leftrightarrow \mathbf{2}\ NH_3$

2

(b) (i) lower temperature gives higher % conversion
higher pressure gives higher % conversion
each for 1 mark

2

(for T = 350 °C and P = 400 At. award 2 marks)

the most economical combination
reaction too slow at lower temperatures
plant too expensive at higher pressures
any 2 for 1 mark each

2

[6]

##

(a) rate of reaction is increased
iron/powder
acts as catalyst
at higher temperatures
at higher pressures

any 4 answers for 1 mark each

4

(b) yield of ammonia is increased at higher pressure
since equilibrium is moved to the right (idea)
but there is high cost in manufacturing the plant to withstand very high pressures
so optimum* pressure of about 250 atmospheres is used
(– just quoting the figures not enough)*
very high pressure increases safety risk
yield of ammonia is increased at lower temperatures
since equilibrium is moved to the right
but the rate of reaction is reduced at lower temperatures
so process becomes uneconomic
optimum temperature of about 450°C is used
yield of ammonia is increased if the ammonia is removed from the reaction mixture

since equilibrium is moved to the right (idea)
so ammonia is removed as a liquid after cooling and condensing
unreacted nitrogen and hydrogen recycled

(credit nitrogen and ammonia because of misprint on the diagram)

NB Answers in (b) must clearly relate to yield not to rate
(except for the qualification w.r.t. temperature)

any 7 points for 1 mark each

7

[11]