M1. (a)	sodiun	n loses (electron)	
		sharing / covalent / metallic = max 2	1
	chlo	rine gains (electron)	1
	1 or	an (electron)	1
(b)	(i)	Have no overall electric charge	1
	(ii)	Should iodine be added to salt?	1
		reason any one from: cannot be done by experiment accept difficult to get / not enough evidence based on opinion / view allow must be done by survey ethical or economic issue.	1
(c)	(i)	nitric (acid)	1
	(ii)	an alkali	1
	(iii)	indicator accept any named acid base indicator	1
(d)	(i)	Crystallisation	1
	(ii)	fertiliser allow to help crops grow	1

(iii) any **one** from:

- pressure allow concentration
- temperature ignore heat
- catalyst.

1 [12]

M2. (a)	natural gas				
				allow correct answer shown in box if answer line blank	1
	(b)	(i)	450	allow correct answer shown in box if answer line blank	1
		(ii)	iron	allow correct answer shown in box if answer line blank	•
				anow correct answer snown in box if answer line blank	1
		(iii)	The ca	talyst lowers the activation energy.	1
	(c) (the gases are) cooled		gases ar	re) cooled	1
		amm	nonia co	ondenses	
				allow ammonia liquefies	1
		nitro	gen and	d hydrogen are recycled	
				if no other mark awarded allow ammonia is separated for 1 mark	1

[7]

M3.	(a) (i	i) 10	1	
		(ii)	OH ⁻	1	
	(b)	(i)	air	1	
		(ii)	particles move faster	1	
			particles collide more often	1	
		(iii)	catalyst(s)	1	
	(c)	liqui	d	1	[7]

M4.		(a) increases	1	
	(b)		1	
	(c)		1	
	(d)	accept returned to pump / start	1	[4]
M5.		(a) pressure	1	
	(b)		1	
		hydrogen	1	
	(c)	cooled	1	[4]

M6.		(a)	(i) nitrogen + hydrogen → ammonia accept full correct balanced equation	
				1
		(ii)	reversible (reaction) (owtte)	
			do not allow just 'backwards' (unqualified)	1
		(iii)	catalyst / speed up reaction	
			accept to lower activation energy	1
		(iv)	boiling point	
				1
		(v)	recycled (owtte)	
				1
	(b)	(i)	used to make explosives (owtte) used to make medicines (owtte)	
	(D)	(1)	used to make explosives (owite) used to make medicines (owite)	1
		(ii)	used to make fertilisers (owtte)	
		(,	asea to make lendinsels (office)	1
	(c)	(i)	sensible answers such as	
			provides workers (owtte)	
			good transport links ignore reference to raw materials	
			ignore rejerence to raw materials	1
		(ii)	sensible idea	
				1
			linked reason	
			idea	
			linked reason	
			eg escape of chemicals /fumes /waste gases / pollution	
			harmful to health / environmental damage owtte	
			do not allow harmful / damage / smell (unauglified)	

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risk of explosion
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because of high pressures / may endanger local people / dangerous

risk of fire

because of high temperatures / may endanger local people

noise

any detrimental effect on quality of life **or** night and day

lorries / traffic

danger / noise / pollution etc

unsightly

detrimental effect on quality of life / house prices / reduced tourism

uses a lot of land

loss of habitats

1

[10]

M7.	(i	i) potassiu		ım hydroxide accept correct formulae			
				accept correct formulae	1		
		wate	er		1		
	(ii) (iii)	ferti H ⁻	liser	accept hydrogen but not H	1	[4]	
M8.	(a)	pu	ut on sc	oil or for plants accept land or field or garden or crops or plants accept alternative answer to provide more food for increased population			
		for g	rowth	accept to improve plant yield or help them grow accept to replace or add nutrients (not nitrates) or minerals or to make plants grow better or for healthy plants do not accept to make soil fertile or to feed plants	2		
	(b)	(i)	2		1		
		(ii)	80		•		
					1	[4]	