Q1. C	opper	is a t	ransition metal.		
	(a)	(i)	Where is copper in the peri	iodic table?	
			Tick (✓) one box.		
			in the central block		
			in Group 1		
			in the noble gas group		
					(1)
		(ii)	What is a property of copp	er?	
			Tick (✓) one box.		
			breaks easily		
			conducts electricity		
			does not conduct heat		

(b) Copper ores are quarried by digging large holes in the ground, as shown in **Figure 1**.

(1)

Figure 1



© photllurg/iStock/Thinkstock

Give two reasons why quarrying is bad for the environment.	

(2)

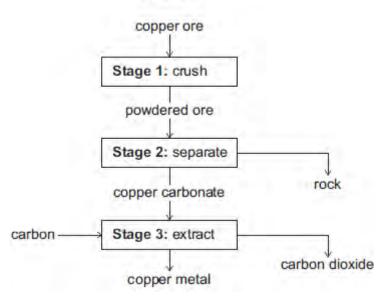
Some copper ores contain only 2% copper. (c)

Most of the ore is rock that is not needed.

In one ore, the main compound is copper carbonate (CuCO₃).

Figure 2 shows the stages used in the extraction of copper from this ore.

Figure 2



(i)	Why is Stage 2 important?	
		(1
		(+

(ii) The equation for the reaction in **Stage 3** is:

From the symbol equation, a company calculated that 247 tonnes of copper carbonate are needed to produce 127 tonnes of copper and 132 tonnes of carbon dioxide are released.

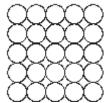
Calculate the mass of carbon needed to make 127 tonnes of copper.



(iii) Suggest one reason why it is important for the company to calculate the mass of

reactants in Stage 3 .	
	(1)
	(Total 8 marks)

(a) The diagram represents the particles in iron, Fe.



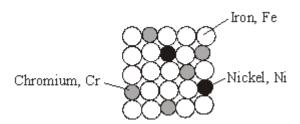
Draw a ring around the correct word in the box to complete the sentence.

	atoms	
Iron is described as an element because all the	compounds	are the same.
	metals	

(1)

(b) Stainless steel is mostly iron.

The diagram represents the particles in stainless steel.



Use the correct words from the box to complete the sentences about alloys.

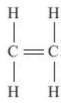
metal mixture molecule polymer smart structure

Stainless steel is an alloy because it is a of iron, chromium and nickel.

An alloy is made up of more than one type of

		liess steel alloys are narder than Iron because the different sized atoms added change	
	An a	lloy that can return to its original shape after being deformed is called a	
	•••••	alloy.	(4)
(c)		e UK, we use about 1.8 billion steel cans every year but only 25% are recycled. I steel cans are worth about £100 per tonne.	
	stee	cling saves raw materials and reduces waste that would end up in landfill. Producing by recycling used cans saves 75% of the energy that would be needed to produce steel iron ore. This also reduces carbon dioxide emissions.	
	(i)	Give two reasons, from the information above, to explain why recycling used steel cans is a good idea.	
		1	
		2	
			(2)
	(ii)	Suggest how the local council could increase the percentage of used steel cans that are recycled.	
		(Total 8 m	(1) arks)

- Q3. Crude oil is used to make useful substances such as alkenes and plastics.
 - (a) The alkene shown is ethene.



(i) Tick (**√**) the correct formula for ethene.

Formula	(√)
CH₄	
C ₂ H ₄	
C₂H₅	

(1)

(ii) Tick (\checkmark) the name of the plastic formed when many ethene molecules join together.

Name of plastic	(√)
Poly(ethene)	
Poly(ethanol)	
Poly(propene)	

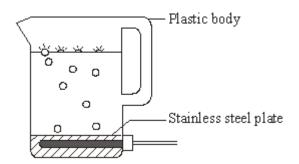
(1)

(b) Read the article about plastics and then answer the questions.

THE PROBLEM WITH PLASTIC WASTE

The UK prod	duces	about 3 million tonnes of plastics from crude oil every year.	
Most of the	litter	found on UK beaches is plastic waste.	
30% of the _l	plastic	es produced end up in landfill sites.	
Γhe UK recy	cles c	nly 7% of plastic waste.	
·•		Draw a ring around the correct answer in the box to complete the sentence Litter that is plastic waste needs to be removed from beaches mposes mmable	
oecause it		t biodegradable	
	(ii)	Suggest a problem caused by 80% of the plastics going to landfill sites.	
	(iii)	The UK government has set a target to recycle 30% of plastic waste.	(1)
		How are resources saved by recycling more plastics?	
			(1) (Total 5 marks)

Q4. Plastics are used to make many everyday items, such as the body of the kettle.



(a) Complete the sentences by drawing a ring around the correct words.

			catalysts
(i)	The plastic is made from many small molecules called	monomers
			polymers

(1)

(ii) Propene is produced by cracking some of the fractions that are

	crude oil
separated from	limestone
	metal ores

(1)

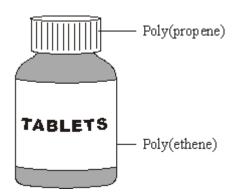
- (b) After a few years the kettle no longer worked.
 - Some parts of the kettle are made of plastic.

- Some parts of the kettle are made of stainless steel.
- The owner of the kettle disposed of it in a landfill site.

Consider these statements.

	(3) (Total 5 marks)
3	
2	
1	
Suggest three reasons why the kettle should not be disposed of in a landfill site.	

Q5. Tablet containers are often made from two different polymers.



- (a) Ethene, C₂H₄, and propene, C₃H₆, can be made from crude oil.
 - (i) Complete the following sentence.

Ethene and propene are called hydrocarbons because they are made up of carbon and atoms only.

(1)

(2)

(ii) Ethene molecules are used to form poly(ethene) molecules.

Complete the diagram to show the poly(ethene) molecule.

Ethene molecules Poly(ethene) molecule

- (b) The tablet containers could be disposed of in a landfill site or could be recycled.
 - (i) Suggest **two** reasons why disposing of the tablet containers in a landfill site could cause problems.

	1	
	2	
(2)		
	i) Suggest one reason why recycling the tablet containers would be difficult.	(ii)
(1) (Total 6 marks)		
(Total o Illaiks)		

Q6.	Polymers are	used to make man	y materials that	people need
۹٠.	i orymicio are	asca to make man	, illaccitate citac	peopie nee

1-1	Diagtic bases are used	La aa			Diagtic be			
(d)	Plastic bags are used	to carry,	, protect and	store rood.	Plastic Da	gs are made	: ITOITI DOI	viners.



· Plastic bag made from a polymer

(1)

(1)

(i) Ethene is the small molecule (the monomer) used to make the polymer for this plastic bag.

Name the polymer that is made from ethene.

(ii) Use the correct word from the box to complete the sentence about ethene.

condensing corroding cracking

Ethene is made by breaking down large hydrocarbon molecules into smaller

hydrocarbon molecules by a process called

(iii) The hydrocarbon ethene has the formula C₂H₄

Complete the sentence about ethene.

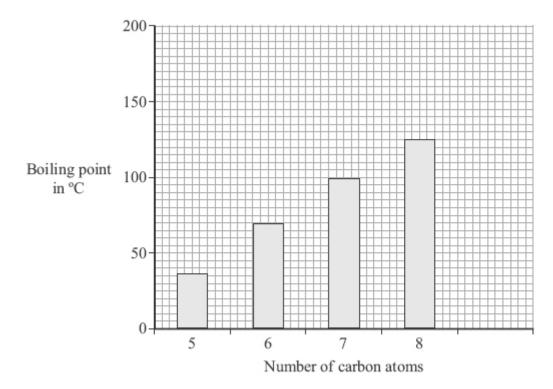
Ethene is a hydrocarbon made up of carbon and atoms.

(1)

(b) The hydrocarbons used to make ethene come from crude oil. The properties of hydrocarbons are linked to the number of carbon atoms in their molecules.

Number of carbon atoms	5	6	7	8	9
Boiling point in °C	36	69	99	125	151

(i) Use the data in the table to complete the bar chart.



(2)

(ii) What happens to the boiling point of a hydrocarbon as the number of carbon atoms increases?

.....

(1)

	(iii)	All the hydrocarbons in the table are found in petrol. Petrol is one of the frac separated from crude oil.	tions
		Describe how the fractions are separated from crude oil.	
			(2)
(c)	Most	t plastic bags that are made of hydrocarbons are not biodegradable.	
	Used	d plastic bags can be:	
	•	dumped into large holes, which is called landfill	
	•	burned to give out heat energy, which would produce large amounts of gases	;.
	Wou landi	ıld burning used plastic bags be better for the environment than dumping them fill?	in
	Expla	ain your answer.	
			(2) (Total 10 marks)