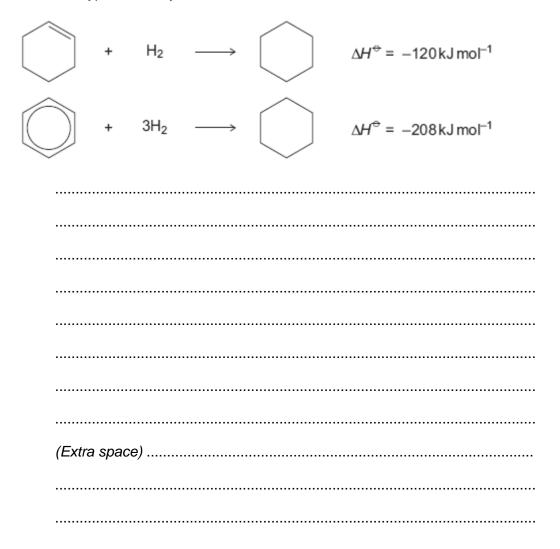
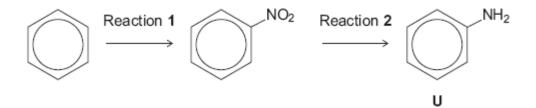
- **Q1.** The hydrocarbons benzene and cyclohexene are both unsaturated compounds. Benzene normally undergoes substitution reactions, but cyclohexene normally undergoes addition reactions.
 - (a) The molecule cyclohexatriene does not exist and is described as hypothetical. Use the following data to state and explain the stability of benzene compared with the hypothetical cyclohexatriene.



(b) Benzene can be converted into amine **U** by the two-step synthesis shown below.

(4)



The mechanism of Reaction 1 involves attack by an electrophile.

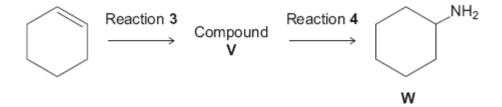
Give the reagents used to produce the electrophile needed in Reaction 1.

Write an equation showing the formation of this electrophile.

Outline a mechanism for the reaction of this electrophile with benzene.
(Extra space)

(c) Cyclohexene can be converted into amine ${\bf W}$ by the two-step synthesis shown below.

(6)



Suggest an identity for compound **V**.

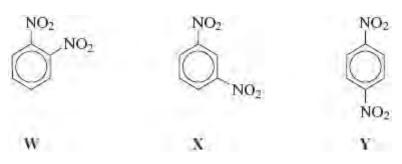
For Reaction 3, give the reagent used and name the mechanism.

For Reaction 4, give the reagent and condition used and name the mechanism.

Equations and mechanisms with curly arrows are not required.	
(Extra space)	
Explain why amine U is a weaker base than amine W .	

(Extra space)	
	(3) (Total 19 marks)

Q2. Three isomers of $C_6H_4(NO_2)_2$ are shown below.



(a)	(i)	Give the number of peaks in the ¹³C n.m.r. spectrum of each isomer.	
			(3)

(ii) Draw the displayed formula of the compound used as a standard in recording these spectra.

(1)

(b)		mer X is prepared from nitrobenzene by reaction with a mixture of concentrated c acid and concentrated sulfuric acid.
	The form	two acids react to form an inorganic species that reacts with nitrobenzene to X.
	(i)	Give the formula of this inorganic species formed from the two acids and write an equation to show its formation.
	(ii)	Name and outline a mechanism for the reaction of this inorganic species with nitrobenzene to form ${\bf X}$.
(c)	Ison	ner Y is used in the production of the polymer Kevlar.
(-)		first reduced to the diamine shown below.
	3.7	
	H_2N	NH ₂
	(i)	Identify a suitable reagent or mixture of reagents for the reduction of ${\bf Y}$ to form this diamine. Write an equation for this reaction using [H] to represent the reducing agent.

(2)

(4)

		(2)
(ii)	This diamine is then reacted with benzene-1, 4-dicarboxylic acid to form Kevlar. Draw the repeating unit of Kevlar.	
		(2)
(iii)	Kevlar can be used as the inner lining of bicycle tyres. The rubber used for the outer part of the tyre is made of polymerised alkenes.	
	State the difference in the biodegradability of Kevlar compared to that of rubber made of polymerised alkenes.	
	Use your knowledge of the bonding in these polymer molecules to explain this difference.	
	(Total 18 ma	(4) arks)

Q3. Compound **W** can be formed via compounds **H** and **S** in the three-step synthesis

shown below.

Identify compounds **H** and **S** and give reagents and conditions for Steps 1 and 2.

State the **type** of compound of which **W** is an example.

W reacts with a large excess of bromomethane to form a solid product. Draw the structure of this product and name the type of mechanism for this reaction.

(Total 9 marks)

Q4. (a) Name and outline a mechanism for the reaction of CH₃CH₂NH₂ with CH₃CH₂COCI

Name the amide formed.

Outline a three-step synthesis of $CH_3CH_2NH_2$ starting from methane. Your should involve the formation of CH_3CI	first step
In your answer, identify the product of the second step and give the reage conditions for each step.	nts and
Equations and mechanisms are not required.	
	(6) (Total 12 marks)

Haloalkanes such as $\text{CH}_{\mbox{\tiny 3}}\text{Cl}$ are used in organic synthesis.

(b)