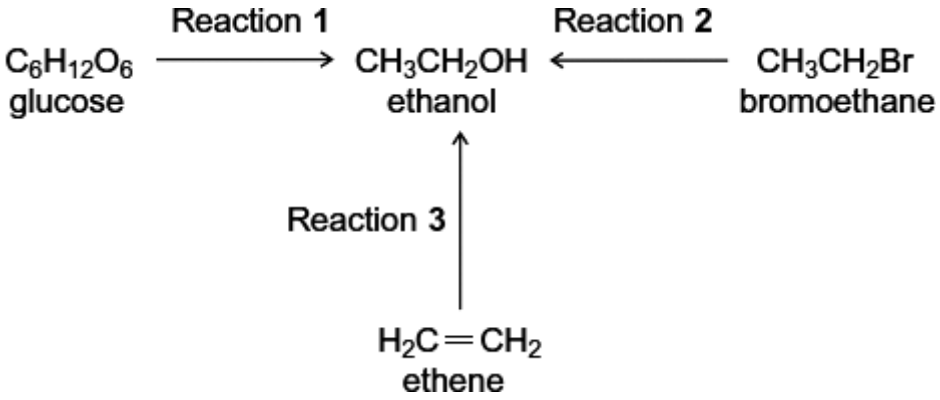
Q1. Three different ways of producing ethanol are shown below.



(a) Reaction **1** produces a 15% aqueous solution of ethanol.
It is claimed that the ethanol produced in this way is a carbon-neutral biofuel.

Write an equation for Reaction **1** and name the process.

Write an equation for the complete combustion of ethanol.

Explain why the ethanol produced by this process may **not** be a *carbon-neutral* biofuel.

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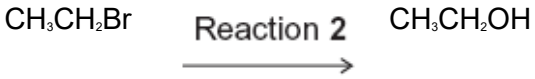
(5)

(b) Give a reagent and conditions for Reaction **2**.



Name and outline a mechanism for Reaction **2**.

Suggest **one** reason, other than safety, why this method is **not** used in industry to make ethanol.

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(6)

(c) Reaction **3** is used in industry.

$$H_2C=CH_2 \xrightarrow{\text{Reaction 3}} CH_3CH_2OH$$

Identify a suitable catalyst for Reaction **3**.

Identify the type of reaction.

Give **two** conditions, in addition to the presence of a catalyst, necessary for Reaction **3** to produce a high yield of ethanol.

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(4)
(Total 15 marks)

Q2. Sulfuric acid is an important chemical in many industrial and laboratory reactions. Consider the following three reactions involving sulfuric acid.

Reaction **1** $Mg(OH)_2 + H_2SO_4 \rightarrow MgSO_4 + 2H_2O$

Reaction **2** The reaction of solid sodium bromide with concentrated sulfuric acid

Reaction **3** $H_2C=CH_2 + H_2O \xrightarrow{\text{conc. } H_2SO_4} CH_3CH_2OH$

(a) Give a use for magnesium hydroxide in medicine.

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(1)

(b) Sulfuric acid behaves as an oxidising agent in Reaction **2**.

(i) In terms of electrons, state the meaning of the term oxidising agent.

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(1)

(ii) Give the formula of the oxidation product that is formed from sodium bromide in Reaction **2**.

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(1)

(iii) Deduce the half-equation for the reduction of H_2SO_4 to SO_2 in Reaction **2**.

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(1)

(c) The formation of ethanol in Reaction **3** uses concentrated sulfuric acid and proceeds in two stages according to the following equations.

Stage **1** $H_2C=CH_2 + H_2SO_4 \longrightarrow CH_3CH_2OSO_2OH$

Stage **2** $CH_3CH_2OSO_2OH + H_2O \longrightarrow CH_3CH_2OH + H_2SO_4$

(i) State the overall role of sulfuric acid in Reaction **3**.

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(1)

(ii) Outline a mechanism for Stage **1** of this reaction.

(4)

(iii) State the class of alcohols to which ethanol belongs.

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(1)

(iv) Draw the displayed formula of the carboxylic acid formed when ethanol is oxidised by an excess of acidified potassium dichromate(VI) solution.

(1)
(Total 11 marks)

Q3. There are **four** isomeric alcohols with the molecular formula $C_4H_{10}O$

(a) Two of these are butan-l-ol ($CH_3CH_2CH_2CH_2OH$) and butan-2-ol.
The other two isomers are alcohol **X** and alcohol **Y**.

Draw the displayed formula for butan-2-ol.

Alcohol **X** does not react with acidified potassium dichromate(VI) solution.
Give the structure of alcohol **X**.

Name the fourth isomer, alcohol **Y**.

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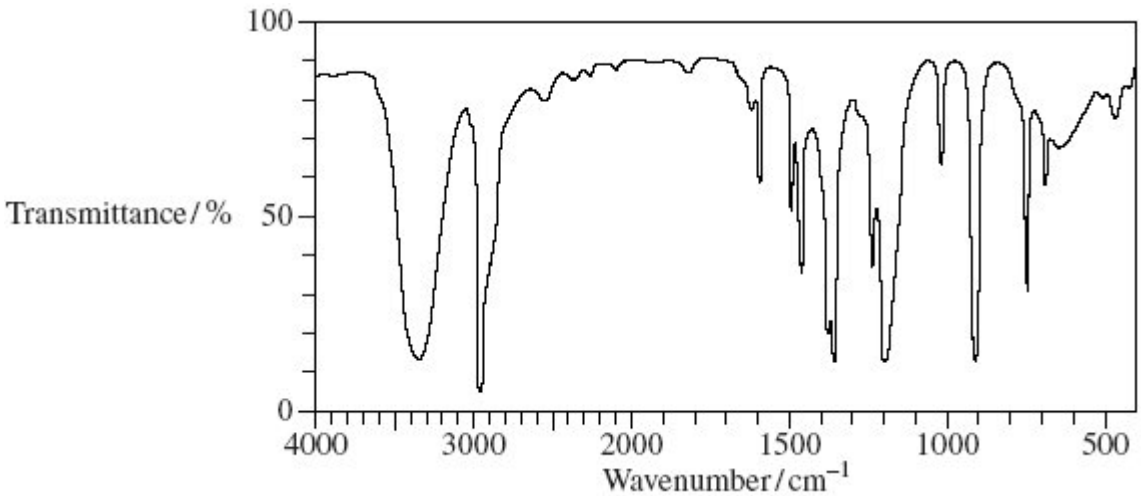
(3)

(b) The infrared spectrum of one of these isomeric alcohols is given below.



Identify **one** feature of the infrared spectrum which supports the fact that this is an alcohol. You may find it helpful to refer to **Table 1** on the Data Sheet.

Explain how infrared spectroscopy can be used to identify this isomeric alcohol.

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(c) British scientists have used bacteria to ferment glucose and produce the biofuel butan-1-ol.

Write an equation for the fermentation of glucose ($C_6H_{12}O_6$) to form butan-1-ol,

carbon dioxide and water only.

State **one** condition necessary to ensure the complete combustion of a fuel in air.

Write an equation for the complete combustion of butan-1-ol and state why it can be described as a *biofuel*.

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(d) Butan-1-ol reacts with acidified potassium dichromate(VI) solution to produce two organic compounds.

State the class of alcohols to which butan-1-ol belongs.

Draw the displayed formula for **both** of the organic products.

State the type of reaction that occurs and the change in colour of the potassium dichromate(VI) solution.

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(5)
(Total 15 marks)

Q4. Glucose, produced during photosynthesis in green plants, is a renewable source from which ethanol can be made. Ethanol is a liquid fuel used as a substitute for petrol.
The processes involved can be summarised as follows.

Process **1** Photosynthesis in green plants
$6CO_2 + 6H_2O \rightarrow C_6H_{12}O_6 + 6O_2$

Process **2** Fermentation of glucose to form ethanol

Process **3** Complete combustion of ethanol
$CH_3CH_2OH + 3O_2 \rightarrow 2CO_2 + 3H_2O$

(a) State **three** essential conditions for the fermentation of aqueous glucose in Process **2**.

Write an equation for the reaction that takes place during this fermentation.

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(b) It has been claimed that there is no net carbon (greenhouse gas) emission to the atmosphere when ethanol made by Process **2** is used as a fuel.

State the term that is used to describe fuels of this type.

Use the equations for Processes **1, 2** and **3** to show why it can be claimed that there is no net emission of carbon-containing greenhouse gases.

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(3)

(c) Use the information from the equation for Process **3** above and the mean bond enthalpies from the table below to calculate a value for the enthalpy change for this process.

	C–H	C–C	C–O	O–H	C=O	O=O
Mean bond enthalpy / kJ mol^{-1}	+412	+348	+360	+463	+743	+496

Give **one** reason why the value calculated from mean bond enthalpies is different from the value given in a data book.

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(d) A student carried out a simple laboratory experiment to measure the enthalpy change for Process **3**. The student showed that the temperature of 200 g of water increased by 8.0 °C when 0.46 g of pure ethanol was burned in air and the heat produced was used to warm the water.

Use these results to calculate the value, in kJ mol^{-1}, obtained by the student for this enthalpy change. (The specific heat capacity of water is 4.18 J K^{-1} g^{-1})

Give **one** reason, other than heat loss, why the value obtained from the student's results is less exothermic than a data book value.

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(4)
(Total 15 marks)