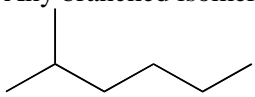
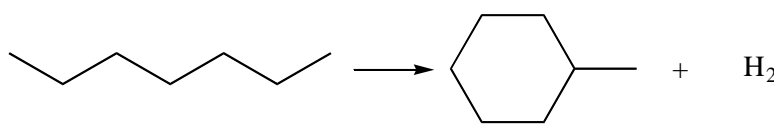


1. (i) 120–130 (1) 1
- (ii) boiling point increases with increase in M_r /molecular formula/number of carbon atoms/chain length (1)
more intermolecular forces/electrons/surface area/
surface interactions/van der Waal forces (1) 2
- [3]
2. $C_{13}H_{28}$ [1]
3. $C_9H_{20} \rightarrow C_7H_{16} + C_2H_4$ (1) [1]
4. (i) Any branched isomer of heptane with correct name, e.g.
 2-methylhexane (1) 2
- (ii)  2
- [4]
5. (i) species with an unpaired electron (1) 1
- (ii) uv (light)/high temperature/min of 400° C/sunlight (1) 1
- (iii) homolytic (fission) (1) 1
- (iv) $C_4H_{10} + Cl\cdot$ (1) \rightarrow $C_4H_9\cdot + HCl$ (1)
 $C_4H_9\cdot + Cl_2$ (1) \rightarrow $C_4H_9Cl + Cl\cdot$ (1) 2
- [5]
6. (i) $8.72/136.9 = 0.0637$ mol (1) 1
- (ii) M_r butan-1-ol = 74(.0) (1)
moles = $4.28/74.0 = 0.0578$ mol (1) 2
- (iii) $0.0578/0.0637 \times 100 = 90.7\%$ (1) 1
- [4]

7. Availability of starting materials:

availability

sugar is renewable because it can be grown (1)

ethane is finite because it is obtained by processing of crude oil (1)

energy:

fermentation: energy is required for distillation/

hydration: energy is required to generate steam (1)

atom economy and waste products:

atom economy for fermentation < atom economy hydration (1)

In fermentation, CO₂ is produced in addition to ethanol/ethanol is not the only product (1)**In hydration, ethanol is the only product/hydration is an addition reaction (1)****Atom economy of fermentation could be increased by finding a use CO₂ (1)**

Atom economy linked to a chemical equation to show that hydration has 100% atom economy/fermentation has 51% atom economy (1) 7max

[7]

8. (i) $M_r \text{C}_7\text{H}_{16} = 100$ (1)
amount = $2000/100 = 20$ mol (1) 2
- (ii) energy saved = $20 \times 4817 = 96340$ kJ (1) 1
- (iii) moles CO₂ = $7 \times 20 = 140$ mol (1)
decrease in CO₂ = $140 \times 24 = 3360$ dm³ 2
- (1) [5]

9. structural isomerism:
structural isomers: same molecular formula, different structural formula (1)
structural isomers of but-1-ene: but-2-ene (1) and methylpropene (1)

geometric isomerism

C=C prevents rotation of the double bond (1)

each C in the C=C double bond bonded to 2 different atoms or groups (1)



a clear statement that links non-rotation of the double bond to the idea of groups being trapped on one side of the double bond (1)

cis but-2-ene clearly identified (1)*trans* but-2-ene clearly identified (1)

[7]

10. 1st bulletproduct: $\text{CH}_3\text{CH}_2\text{CHBrCH}_2\text{Br}$ (1)equation: $\text{CH}_3\text{CH}_2\text{CH}=\text{CH}_2 + \text{Br}_2 \rightarrow \text{CH}_3\text{CH}_2\text{CHBrCH}_2\text{Br}$ (1)products: $\text{CH}_3\text{CH}_2\text{CHBrCH}_3$ **and** $\text{CH}_3\text{CH}_2\text{CH}_2\text{CH}_2\text{Br}$ (1)

(or statement that 2-bromo- is formed)

equation: $\text{CH}_3\text{CH}=\text{CHCH}_3 + \text{HBr} \rightarrow \text{CH}_3\text{CH}_2\text{CHBrCH}_3$ (1)

(i.e. for one product)

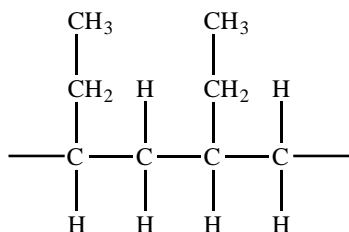
products: $\text{CH}_3\text{CH}_2\text{CHOHCH}_3$ **and** $\text{CH}_3\text{CH}_2\text{CH}_2\text{CH}_2\text{OH}$ (1)

(or statement that 2-ol is formed)

equation: $\text{CH}_3\text{CH}=\text{CHCH}_3 + \text{H}_2\text{O} \rightarrow \text{CH}_3\text{CH}_2\text{CHOHCH}_3$ (1)

(i.e. for one product)

6

2nd bullet

1 mark for skeleton with two repeat units (1)

1 mark for correct groups on side chains (1)

2

3rd bullet

two (1) (1) from

energy from incineration

development of biodegradable polymers

cracking of waste polymers

2

[10]**11. separation by (differences in) boiling point**

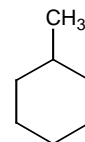
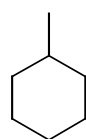
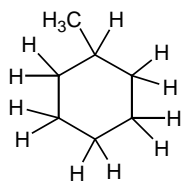
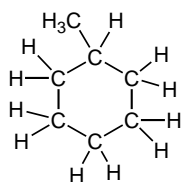
1



1

(i) Any of

1

(ii) $\text{C}_7\text{H}_{16} \rightarrow \text{C}_7\text{H}_{14} + \text{H}_2$

(or by structural formula)

1

(i) 2,2-dimethylpentane

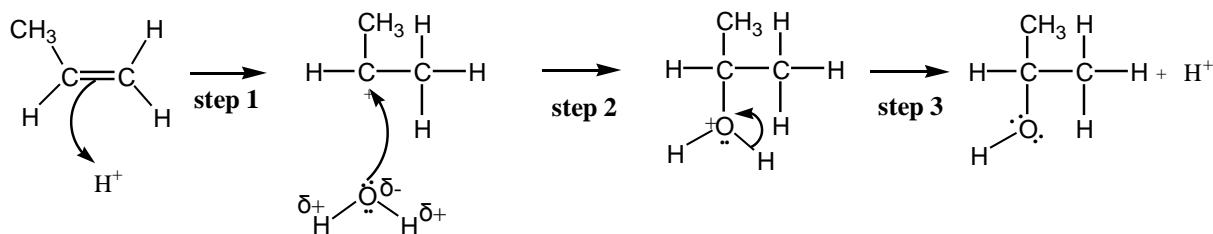
1

- (ii) 3-methylhexane, 3,3 dimethylpentane or (3)-ethylpentane in any unambiguous form. 2
- (iii) 2,2,3-trimethylbutane 1
- (iv) if branched, difficult to pack/less surface interaction/less points of contact less van der Waals' forces/ less intermolecular bonds/less energy needed to boil 1

[10]

12. (a) (i) phosphoric acid/ H^+ /sulphuric acid 1
- (ii) lone/electron pair of electrons acceptor 1

- (b) (i)



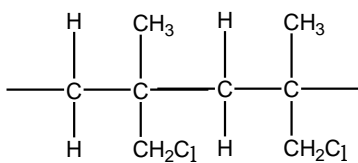
- Step 1 curly arrow from π -bond to H^+ 1
- Step 2 curly arrow from lone pair on the O^{δ^-} to C^+ 1
- Step 3 curly arrow from $O-H$ bond to O^+ 1

- (ii) catalyst ... no marks because it is **not** consumed/used up in the reaction/owtte 1

[6]

13. (a) 3-chloro(-2-)methylprop-1-ene/1-chloro(-2-)methylprop-2-ene 1

(b)



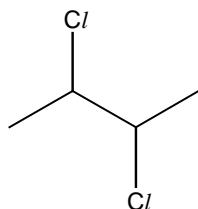
Backbone of 4 carbons and a reasonable attempt gets 1 mark.

2

[3]

14. (a) (i) uv/sunlight/high temperature (range 400 – 700 °C) 1
- (ii) $\text{Cl}_2 \rightarrow 2\text{Cl}\bullet$ 1
- $\text{C}_4\text{H}_{10} + \text{Cl}\bullet \rightarrow \text{HCl} + \bullet\text{C}_4\text{H}_9/\text{C}_4\text{H}_9\bullet$ 1
- $\bullet\text{C}_4\text{H}_9/\text{C}_4\text{H}_9\bullet + \text{Cl}_2 \rightarrow \text{C}_4\text{H}_9\text{Cl} + \text{Cl}\bullet$ 1
- (iii) any two free radicals from (a) (ii) 1
- (iv) homolytic (fission) 1

- (b) (i) 2,3-dichlorobutane 1
- (ii) 1

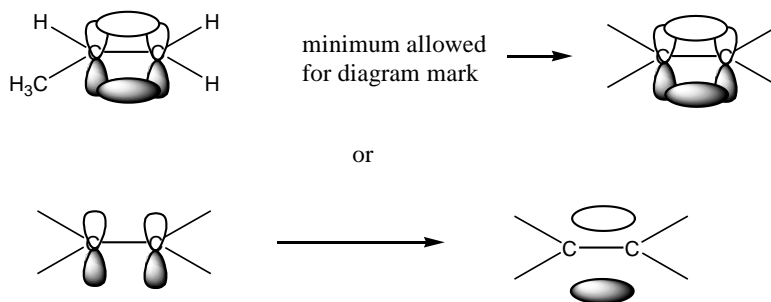


- (iii) any dichlorobutane **except** 2,3-dichlorobutane. 1

[9]

15. **Bonding:** π -bond formed by overlap of (adjacent) p-orbitals/ π -bond labelled on diagram 1

diagram to show formation of the π -bond 1



Shape/bond angles:

tetrahedral around the CH_3 1

bond angle = $109^\circ 28'$ / (109 - 110°) 1

trigonal planar around each C in the $\text{C}=\text{C}$ 1

bond angle = 120° (118 - 122°) 1

Cis-trans

cis & *trans* correctly labelled eg but-2-ene 1

require a double bond because it restricts rotation 1

each C in the $\text{C}=\text{C}$ double bond must be bonded to two different atoms or groups 1

QWC

Allow mark for well constructed answer and use of **three** terms like: orbital, tetrahedral, trigonal, planar, rotation, spatial, stereoisomers, geometric 1

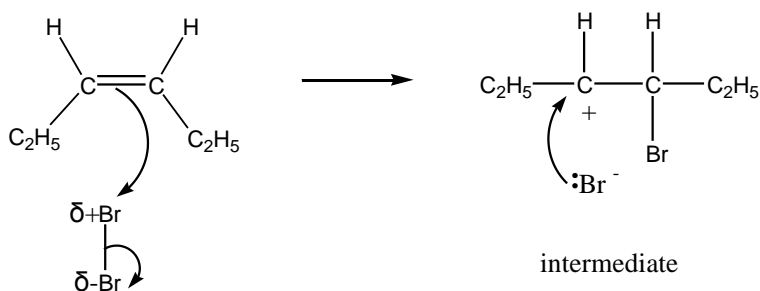
[10]

16. (i) (free radical) substitution 1

(ii) 1-bromohexane, 2-bromohexane and 3-bromohexane 3

[4]

17. (a)



curly 1
 dipoles shown correctly on the Br-Br and curly arrow from the Br-Br 1
 bond towards the Br^δ
 correct intermediate shown 1
 curly arrow from the lone pair or the negative charge on the Br⁻ to the 1
 C+

- (b) (i) Hs are diagonal to each other in the *trans*/ 1
 difference clearly shown in a diagram
 (ii) (the product is saturated hence) there is no restricted rotation/single 1
 bonds allow rotation/because C=C prevents rotation

[6]

18. Recognises that either a catalyst or high temperature (heat is not 1
 sufficient) is required

cracking suitable balanced equation 1

reforming equation or statement indicating formation of a ring/cyclic 1
 compound

suitable balanced equation with H₂ 1

(balanced equation showing formation of a ring scores both marks) 1

isomerisation suitable balanced equation

The **processed products** are: 1

- used in fuels/used in petrol
- better /more efficient fuels/increase octane number/rating
- alkenes (from cracking) produce polymers/alcohols
- H₂ used for Haber process/fuels/hydrogenation of oils 3

QWC SPAG – look for two complete sentence that present a 1
 coherent argument

[9]

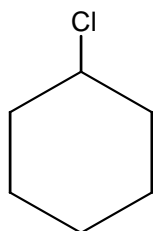
19. (i) C_6H_{10} 1
 (ii) C_3H_5 / ecf to (i) 1
 (iii) M_r of cyclohexene = 82 1
 $\% C = (72/82) \times 100 = 88\%$ 1
 87.8% gets 1 mark
 ecf to (i) and (ii) for both marks
 Alternative calculation based on empirical formula:
 Mass of empirical unit = 41, $\% C = (36/41) \times 100 = 88\%$

[4]

20. H_2 1
 Ni/Pt/Pd (catalyst) 1

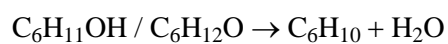
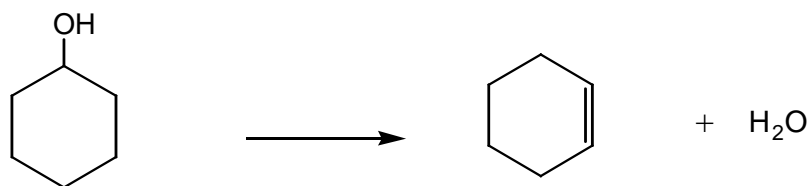
[2]

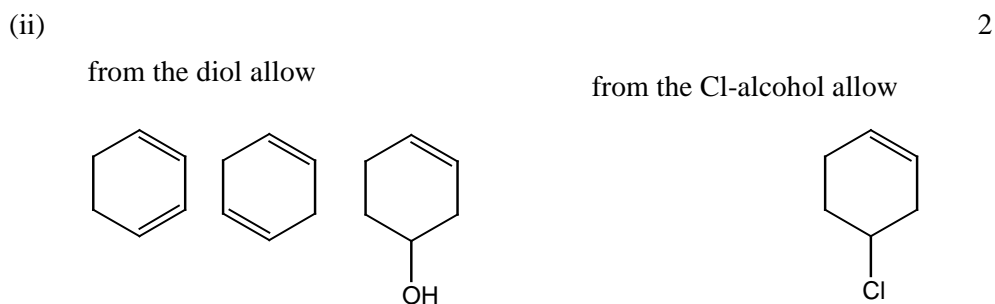
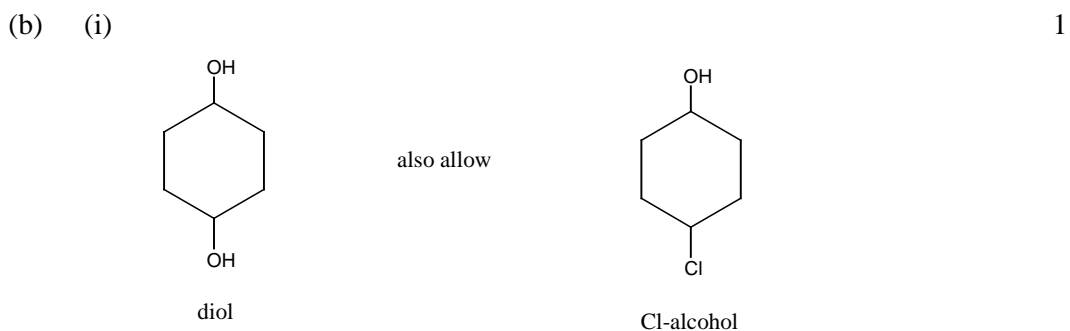
21. (a) (i) 1



- (ii) H_2SO_4/Al_2O_3 /(hot) pumice/ H_3PO_4 1
 ($H_2SO_4(aq)$ or dil H_2SO_4 loses the mark)

- (iii) 1

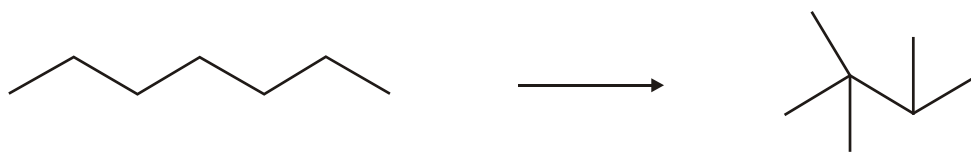




[6]

22. (a) (i) compound/molecule containing hydrogen and carbon **only** 1
- (ii) $C_{10}H_{22}$ 1
- (iii) C_5H_{11} {ecf from (ii)} 1
- (b) (i) (a particle that) contains/has a single/unpaired electron 1
- (ii) UV (light) /sunlight/high temp 1
- (iii) homolytic (fission)/ homolysis 1
- (iv) $C_{12}H_{26} + Cl\bullet \rightarrow \bullet C_{12}H_{25} + HCl$ 1
- (the dot for the free radical does not have to be on the C)
- $\bullet C_{12}H_{25} + Cl_2 \rightarrow C_{12}H_{25}Cl + Cl\bullet$ 1
- (v) six 1
- (c) (i) $C_{12}H_{26} \rightarrow 2C_2H_4 + 1C_8H_{18}$ 2
- (1 mark for correct formula of octane or ethene)
- (ii) octane/ ecf from (c) (i) 1

(d) (i)



1 mark for correct reagent and 1 mark for correct product.

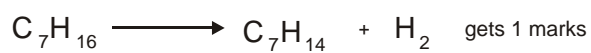
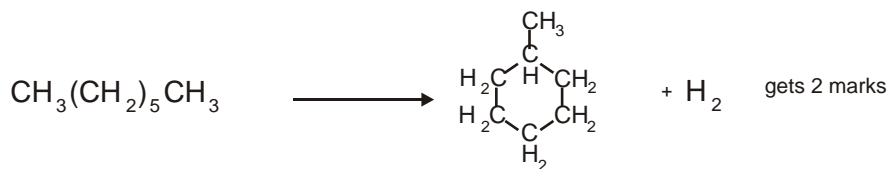
2

(ii) 1 mark for any unambiguous formula of cyclohexane

1

1 mark for 1H_2 but check that formula of heptane is correct/equation balanced.

1

**[16]**

23. (a) (i) alkene 1
 bromine 1
 decolourises 1
 (ii) 3-methylhex-2-en-1-ol/ 1-hydroxy-3-methylhex-2-ene 1

[4]

24. **margarine**

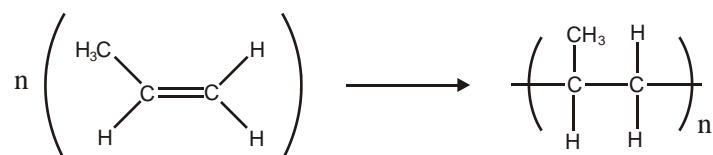
Ni catalyst 1

hydrogen/ hydrogenated 1

unsaturated vegetable oil/fat 1

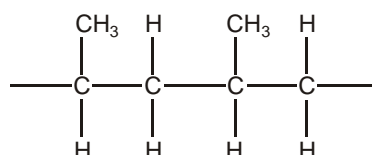
poly(propene)

equation



1

two repeat units



1

(Ziegler) catalyst / high temp/heat/use of an initiator

Problems with disposal

non-biodegradable/don't decompose/not broken down by bacteria etc 1

when burnt produces toxic fumes 1

Future methods of disposal

recycling (to produce new polymers) 1

incineration for energy (production) 1

cracking/owtte (to produce useful organic molecules)

use gas scrubbers to reduce toxic fumes

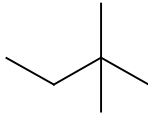
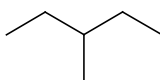
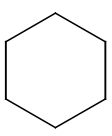
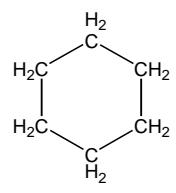
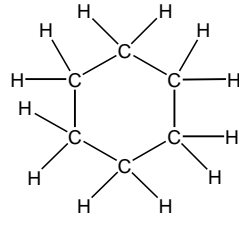
*any two**max = 9***QWC**

Answer is well organised/structure and using at least three of:

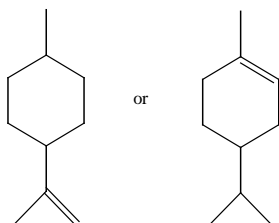
catalyst, hydrogenation, addition polymerisation, Ziegler, incineration, feedstock, recycling, non-biodegradable, initiator, monomer, unsaturated.

in the correct context. 1

[10]

25. (a) octane, 400 +/- 5 1
 hexadecane. 545 +/- 5 1
 if °C penalise once.
- (b) fractional distillation 1
- (c) (i)
-  ✓  ✓
- 2
- (ii) 2-methylpentane 1
- (iii) **C, B and A** 1
- (iv) the more branching/the shorter the chain... the lower the boiling point/
 less energy needed to separate the molecules 1
- long chain have greater surface area/surface interactions/more VdW forces
 or converse argument about short/branched chains. 1
- (d) (i)
- not just C_6H_{12}  or  or 
- 1
- (ii) $C_6H_{14} \rightarrow C_5H_{12} + H_2$ 1
- (iii) better fuels/more volatile/lower boiling point/reduces knocking/
 increases octane rating/used as (petrol) additives 1
- (e) (i) M_r of $(CH_3)_3COH = 74$ 1
 % oxygen = $(16/74) \times 100 = 21.6 \%$ 1
- (ii) $(CH_3)_3COH + 6O_2 \rightarrow 4CO_2 + 5H_2O$
 1 mark for CO_2 and H_2O only 2

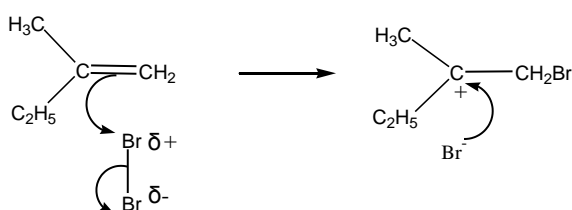
26. (a) (i) C_5H_8 1
 (ii) C_5H_8 1
- (b) (i) Ni/Pt/Pd 1
 (ii) 1 mark for C_5H_{12} 1
 1 mark for correct balancing 1
 (iii)



1

[6]

27. (i) electron/lone pair acceptor 1
 (ii)

curly arrow from π -bond to $Br^{\delta+}$ Dipoles on the Br-Br bond
and
 curly arrow from Br-Br bond to $Br^{\delta-}$ }Curly arrow from Br^- to C^+

1

1

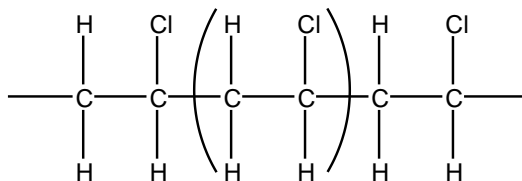
1

[4]

28. (i) M_r of 2-methylpropan-1-ol = 74 1
 moles = $4.44/74 = 0.06$ 1
 (ii) moles = $5.48/137 = 0.04$ 1
 (iii) 66.7% 1

[4]

29. (i) correctly shows three repeat units with 'end bonds' 1
correctly identifies the repeat unit 1



- (ii) harmful/toxic fumes are produced 1
(iii) recycle/remove HCl by using gas scrubbers or wtte/crack polymers/used a feedstock/ source of fuel (in an incinerator)/developing biodegradable alternatives. 2

[5]

30. (i) $Cl_2 \rightarrow 2Cl\bullet$ 1
(ii) uv (light)/high temperature/min of 400 C/sunlight 1
(iii) $Cl\bullet + C_6H_{12} \rightarrow C_6H_{11}\bullet + HCl$
 $C_6H_{11}\bullet + Cl_2 \rightarrow C_6H_{11}Cl + Cl\bullet$ 1
(iv) react with each other/suitable equation
solvent **W** = water/aqueous/aqueous ethanol 1
solvent **X** = ethanol/alcohol 1

[5]

31. Structural/chain/positional isomers have the same molecular formula, different structure 1
but-1-ene/ but-2-ene/ methylpropene / cyclobutane/ methylcyclopropane (any three or two with correct structures and names) 3
4 marks for structural isomerism
Cis-trans /geometric isomerism 1
cis & trans but-2-ene clearly identified 1
C=C prevents rotation 1
each C in the C=C double bond must be bonded to two different atoms or groups 1
4 marks for cis-trans isomerism
QWC: Well organised answer making use of correct terminology to include any **three** from: structural, geometric, cis-trans, molecular formula, restricted, rotation, stereoisomerism, stereoisomers, chain isomerism, positional isomerism, if all isomers are correctly named 1

[9]

32. (a) (i) 24.7/12 : 2.1/1: 73.2/35.5

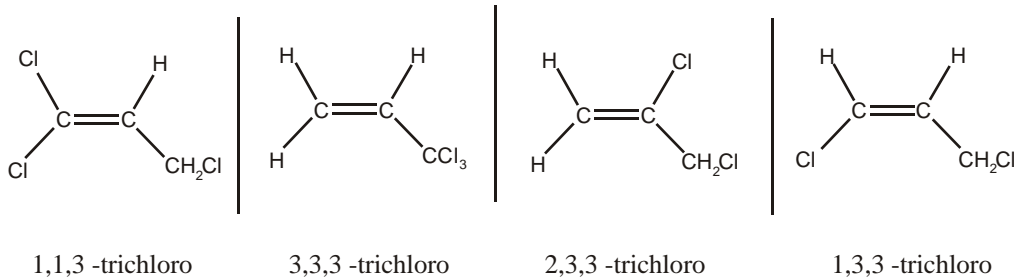
2.06 : 2.1 : 2.06 1

CHCl 1

(ii) (CHCl = 12 + 1 + 35.5 ⇒) 48.5 1

48.5 × 3 = 145.5 1

(b) (i) Any two from 2



(ii) 1, 2,3-trichloropropene

(trichloropropene scores 1 mark ✓)

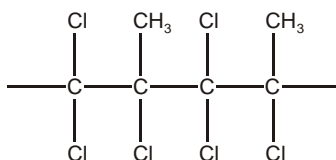
3 marking points:

- correct numbers 1, 2,3
- trichloro
- propene/prop-1-ene

any two gets 1 mark

2

(c) (i) 2



1 mark if backbone contains 4 carbons with 'end-bonds' and a reasonable attempt has been made
e.g used the wrong isomer.... max = 1 mark

(ii) non-biodegradable 1

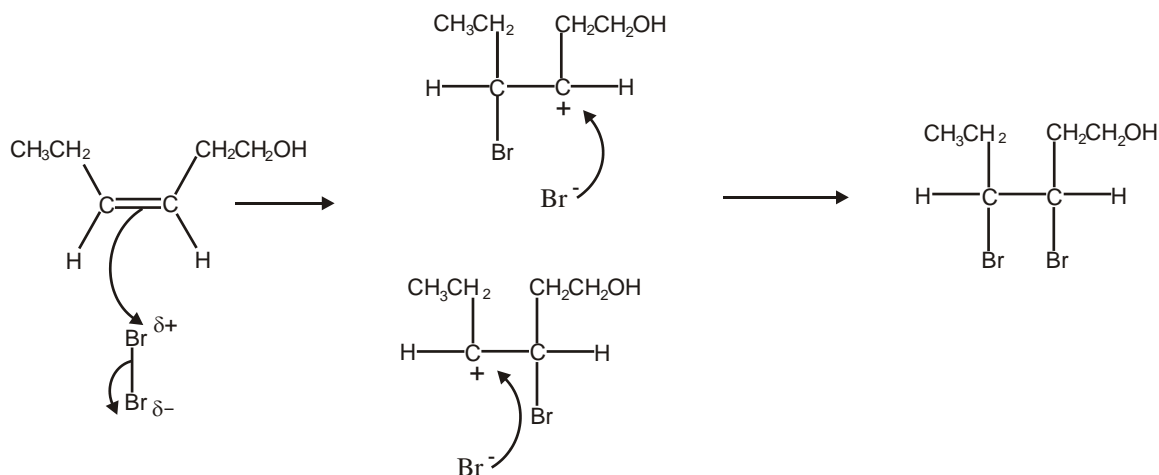
toxic fumes evolved when burnt 1

HCl or Cl• or chlorinated organic compounds such as COCl₂ also evolved when burnt 1

[13]

33. (i) decolourises
(ii)

1



curly arrow from C=C bond to bromine

1

dipoles on Br_2 or curly arrow to show movement of bonded pair of electrons

1

intermediate carbonium ion/carbocation

1

curly arrow from lone pair on the Br^- ion to carbonium ion ($\text{Br}^{\delta-}$ loses 1 mark)

1

[5]

34. identifies the three process as cracking, reforming, isomerisation

1

recognises the need for high temperature or a catalyst

1

equation for cracking

1

equation for isomerisation

1

state that reforming converts chains into rings/cyclic compounds

1

equation for reforming (balanced with H_2 could score two marks)

1

oil is finite/non-renewable

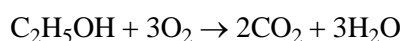
1

ethanol is renewable/sustainable

1

from plants/crops/sugar cane/sugar beet/glucose/sugar/ fermentation

1



1

QWC

- organise relevant information clearly and coherently, using specialist vocabulary when appropriate (minimum of 4 from cracking/ isomerisation/ reforming/ renewable/ feedstock/ finite/fermentation/non-renewable/sustainable/zeolite/bimetallic catalyst/ etc)
- reasonable spelling, punctuation and grammar throughout

1

[11]

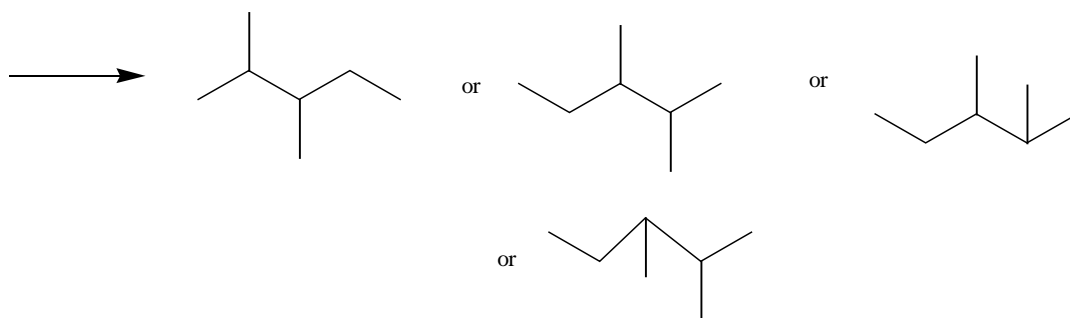
35. (a) C_6H_{14} 1
- (b) (i) boiling point increases with increase in M_R /molecular formula/ N° of carbon atoms/chain length 1
- (ii) more intermolecular forces/electrons/surface area/
surface interactions/van der Waal forces 1
- (iii) 120 – 130 °C 1

[4]

36. (i) $C_9H_{20} \longrightarrow C_7H_{16} + C_2H_4$ 1
- (ii) $C_2H_4 + H_2O \longrightarrow C_2H_5OH$ 1
- temperature > 100 °C/ steam 1
- phosphoric acid (catalyst) 1

[4]

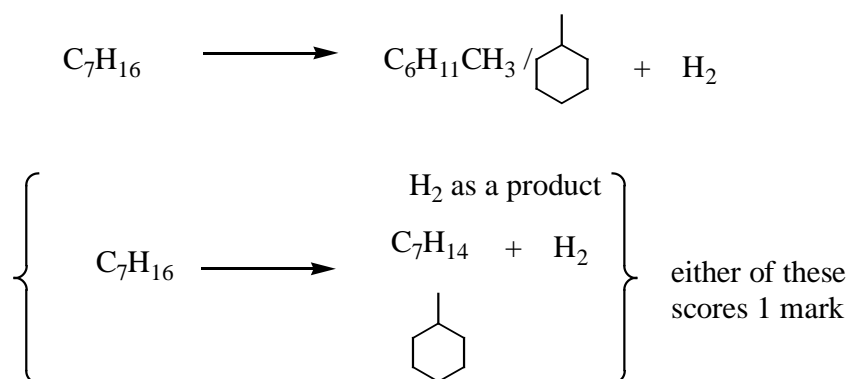
37. (a) (i) 1



- (ii) 85 – 98 °C 1

2

(b)



(c) more efficient fuel/better fuel/ higher octane number/reduces knocking/more volatile/lower boiling points/burn better/burn more easily/quicker ✓

1

[5]

38. (a) (i) reaction 1
(ii) reaction 4
(iii) reaction 3

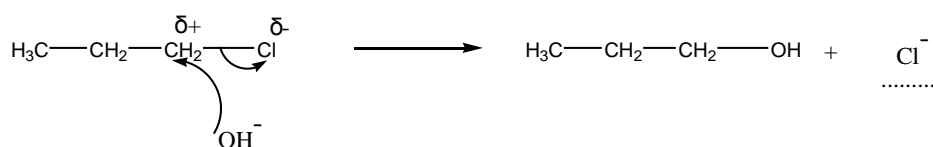
1

1

1

(b) (i) lone pair/electron pair donor

1



Correct dipole

1

Curly arrow from the O in the OH⁻ to C in the CH₂

1

Curly arrow to show movement of bonded pair in the C-Cl bond

1

Cl⁻ as a product

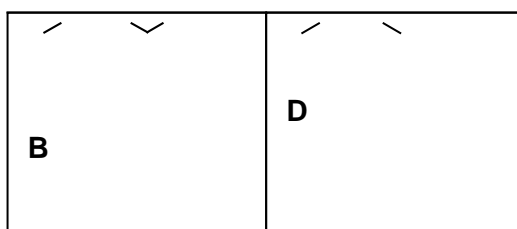
1

(c) (i) same molecular formula, different structure/arrangement of atoms. (same formula, different structure.)

2

(ii)

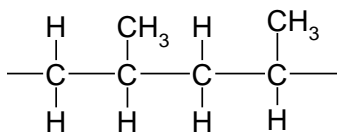
2



(d) (i) addition, (not additional)

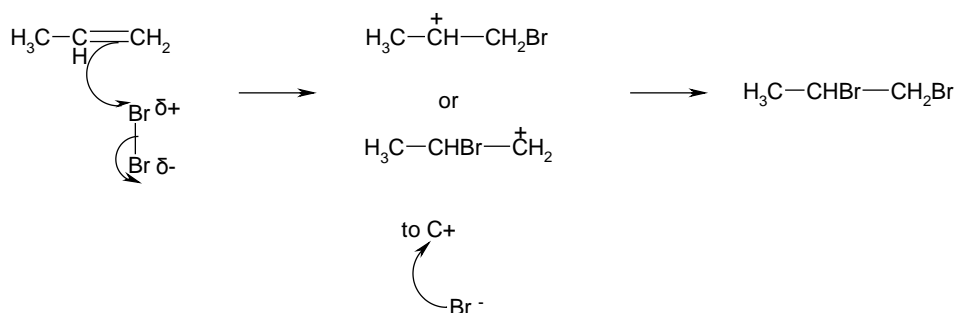
1

- (ii) poly(propene)/ polypropene/ polypro-1-ene, polypropylene 1
 (iii) 1



[15]

39. (i) decolourises/not clear/not discolours 1
 (ii)



- curly arrow from C=C to Br^{δ+} 1
 dipole on Br-Br **and** curly arrow showing movement of bonded pair of electrons 1
 correct intermediate/carbonium ion/carbocation **and** curly arrow from Br⁻ to C⁺ 1
 1, 2-dibromopropane as product 1

[5]

40. CH₃CBr₂CH₃ 1
 CH₃CHBrCH₂Br 1
 CH₃CH₂CHBr₂ 1

(CH₃CHBrCH₂Br has a chiral centre, hence optical isomers of 1, 2-dibromopropane are acceptable but must be drawn with 'wedge-shape' bonds and be non-superimposable mirror images)

[3]

41. (i) *unsaturated* contains a double/multiple/ π bond ✓ 1
hydrocarbon contains hydrogen and carbon **only**. ✓ 1

- (ii) angle **a** $109 - 110^\circ$ ✓ 1
 angle **b** $117 - 120^\circ$ ✓ 1

(iii)

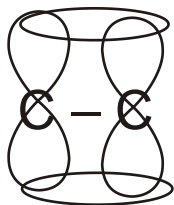
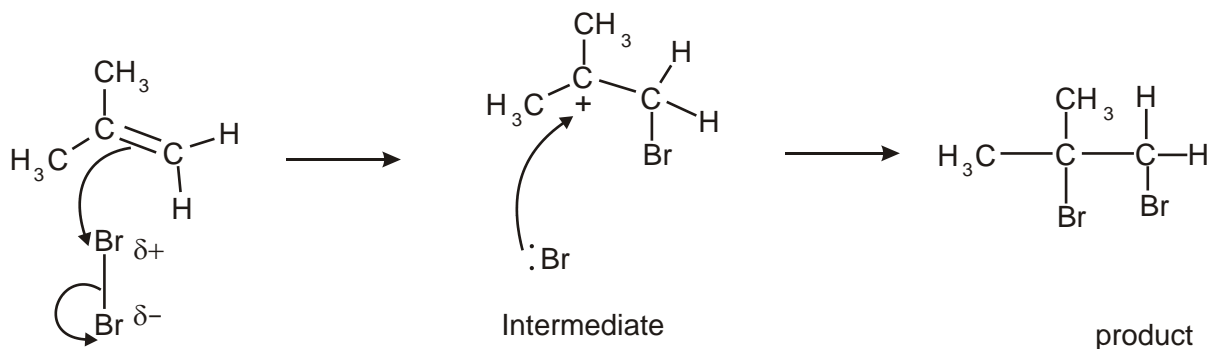


Diagram to show a minimum of 2 carbons, each with a σ -bond and p-orbitals ✓

Overlap of adjacent p-orbitals (in words or in diagram) ✓ 2

[6]

42. (i) *electrophile*: lone pair (of electrons) acceptor. ✓ 1
 (ii)



essential mark intermediate carbocation/carbocation ion, accept primary /"triangular"/ ✓

essential mark product ✓

curly arrow from double bond to Br_2 ✓

curly arrow showing movement of electrons in the Br-Br bond **or** the dipole in the Br-Br ✓

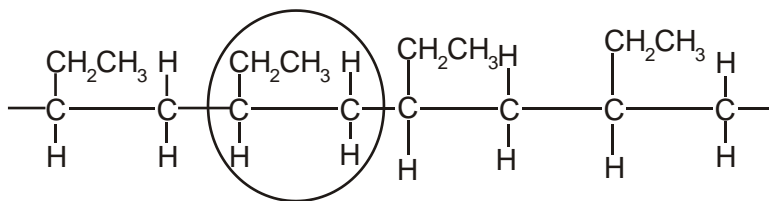
curly arrow from lone pair of electrons in Br^- to intermediate ✓

mark any errors first

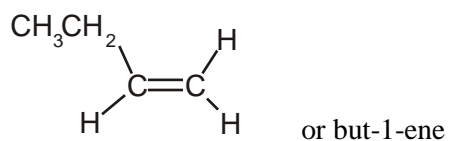
5 max

[5]

43. (i) Addition (not additional) ✓ 1
 (ii) ✓ 1



- (iii) ✓ 1

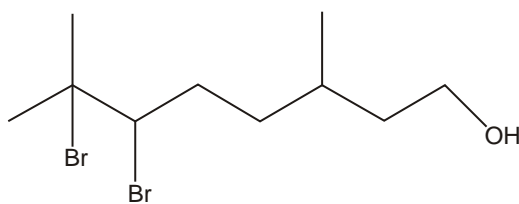


- (iv) Poly(but-1-ene) ✓ 1

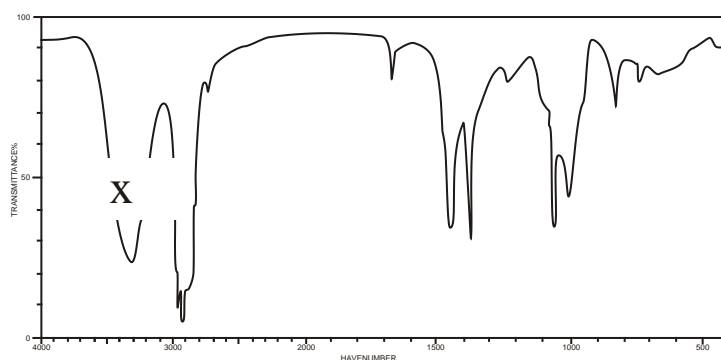
[4]

44. (a) (i) alkene ✓ 1
 alcohol/hydroxy/hydroxyl ✓ 1

- (b) (i) I = alkene & II = alcohol... both are needed ✓ 1
 (ii) decolourised / colourless ✓ 1
 (iii) ✓ 1



- (iv) X as shown below ✓ 1



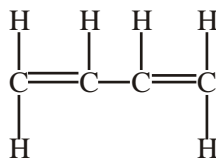
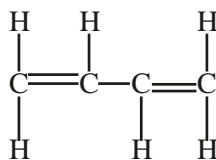
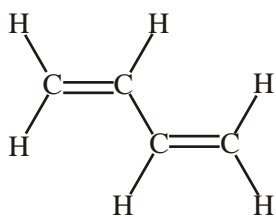
- (c) (i) Ni/Pt/Rh/Pd ✓ 1
 (ii) compound **B** is C₁₀H₂₂O ✓ 1
 (iii) C₁₀H₂₀O + H₂ → C₁₀H₂₂O ✓ 1

[9]

45. (a) (i) C₄H₁₀ ✓ 1
 (ii) C₂H₅O ✓ 1
 (iii) B and E ✓ 1
 (iv) A and F ✓ 1

- (b) (C₄H₉OH →) C₄H₈ + H₂O ✓ 1

- (c) any unambiguous formula: ✓ 1



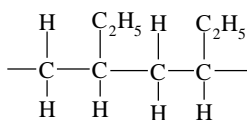
buta-1,3-diene ✓

name ecf to the structure only if structure above has formula C₄H₆

1

[7]

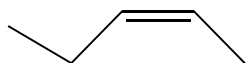
46.



1 mark is available if the backbone consists of 4 C atoms and a reasonable attempt has been made ✓✓

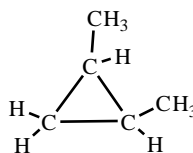
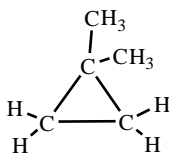
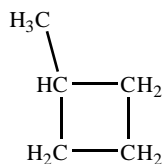
[2]

47. (a) Same molecular formula, different structure /displayed formula/ arrangement of atoms/bonds ✓✓ 2
- (Same formula, different structure/displayed formula/arrangement of atoms ✓
- (b) (i) 3-methylbut-1-ene and 2-methylbut-2-ene (any unambiguous structure/formula is acceptable) ✓✓ 2
- (ii) 2-methylbut-1-ene/2-methyl-1-butene ✓ 1
- (iii) ✓ 1

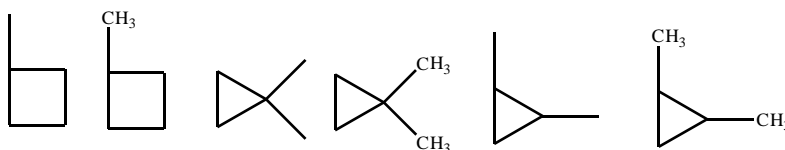


[6]

48. (i) any two from methylcyclobutane, 1,1-dimethylcyclopropane and 1,2-dimethylcyclopropane

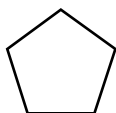


allow



✓✓

- (ii) cyclopentane ✓ 2
- (iii) ✓ 1



[4]

49. (i) homolytic ✓ 1
- (ii) $Cl_2 \rightarrow 2Cl\bullet$ (need \bullet on the Cl... penalise only once in the 3 equations) ✓ 1
- (iii) I $(C_5H_{10}) + \underline{Cl\bullet} \rightarrow (\bullet C_5H_9) + \underline{HCl}$ ✓ 1
- II $(\bullet C_5H_9) + \underline{Cl_2} \rightarrow \underline{C_5H_9Cl} + \underline{Cl\bullet}$ ✓ 1

[4]

50. (a) (i) Alkene/C=C ✓ 1
 Alcohol/ROH/hydroxy/hydroxyl/OH (not OH⁻ or hydroxide) ✓ 1
 (ii) One of the C in both C=C is joined to two atoms or groups that are the same ✓ 1
- (b) Observation decolourisation (of Br₂) ✓ 1
 Molecular formula C₁₀H₁₈OBr₄ ✓✓ 2
 C₁₀H₁₈OBr₂ gets 1 mark
- (c) reagent CH₃COOH ✓ 1
 catalyst H₂SO₄/H⁺/HCl (aq) or dilute loses the mark ✓ 1
- (d) (i) C₁₀H₁₈O + 2[O] → C₁₀H₁₆O₂ + H₂O ✓✓ 2
 1 mark for H₂O and 1 mark for 2[O]
 (ii) The infra-red spectrum was of compound Y
 because absorption between 1680 – 1750 cm⁻¹ indicates a C=O ✓ 1
 and the absence of a peak between 2500 – 3300 cm⁻¹ shows the absence of the OH hydrogen bonded in a carboxylic acid ✓ 1

[12]

51. Variation in boiling points. (max = 4 marks)

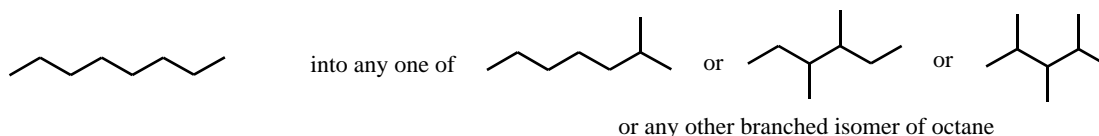
- As chain length increases, boiling point increases ✓ 1
 due to increased number of electrons/ surface area/ more van der Waals forces / intermolecular forces/ more surface interactions ✓ 1
 As branching increases, boiling point decreases ✓ 1
 straight chains can pack closer together/ straight chains have greater surface area/ ✓ 1
 more van der Waals forces /more intermolecular forces/ more surface interactions

Isomerisation

(max = 4 marks)

(produces) branched chain alkanes ✓ 1

equation to illustrate any isomerisation (of octane) ✓ 1



Branched chains are better/more efficient fuels/used as additives ✓	1
because they are more volatile/easier to ignite/burn more easily/higher octane number(rating)/lower boiling points/reduces knocking (pinking) ✓	1
QWC mark	
• use of suitable chemical terms such as van der Waals, intermolecular forces/ intermolecular bonds/volatile/ knocking/ pinking/pre-ignition	
• reasonable spelling, punctuation and grammar throughout ✓	1

[9]