1. (i)

max 1 for meaning of term attached to an insoluble material / AW;

	anaonoa io			
	adsorption cross linkag gel entrapm	escription apsulation / (trapped) in alginate beads; / stuck onto, collagen / clays / resin / (porous) glass; ge / covalent / chemical, bonding to, cellulose / collagen fibres; nent / trapped inside gel e.g. silica (lattice / matrix); rmeable membrane (polymer) microspheres;	3	
(ii)	any three fr	rom the following:		
	pure / drink space savin payload lim no problem conta ref. to longe no need to t	e processed / no problem of removing urine / AW; able / useable, water produced; A water recycled g / less water needs to be taken into space; iit / weight reduction / AW; in separating enzyme from products / product not uminated; er shelf-life of enzyme; take more enzymes into space / enzymes reusable ; zymes recoverable		
	AVP; e.g.	larger surface area of enzyme exposed, more stable at extremes, ref. to ease of use (of bioreactor)	3	[6]
				[0]

2.	(i)	adding / using, water to break, bond / ester bond, (in molecule); A breakdown into smaller molecules	1	
	(ii)	 matrix, protects / stabilises, enzyme / lipase; functions, at optimal rate / more efficiently, at higher temperature / 45 °C; A greater activity / AW ref. to soluble lipase begins to denature (reducing activity); ora 		
		functions, at optimal rate / more efficiently, at lower pH; ref. to presence of fatty acids changing pH; ref. to ionic bonds breaking (in soluble lipase) ; ora		
		AVP ; e.g. ref to industrial uses ref to effect on R groups	max 4	[5]
3.	(i)	indicates the range of results; on either side of the mean; indicates, variability/(standard) deviation/(standard) error; indicates if data sets significantly different;	2 max	

(ii) no/small, increase/figs. quoted; lag phase; adjust to conditions/detail of adjustment; produce enzymes; AVP; 2 max (iii) more rapid growth in non-deficient cells/ora; figures in support from both axes of graph; low ribose in G6PD deficient cells/ora; less available to, parasites/Plasmodium; less production of RNA/ribonucleotides; less available for transcription; inhibited protein synthesis; less protein available for, reproduction/growth/cell division; 4 max [8] mRNA and its complementary RNA bind together; (a) hydrogen bonding; A to U and C to G; \mathbf{R} 'T' double stranded RNA / duplex RNA ; cannot bind to ribosome; tRNA cannot bind ; cannot be translated / AW; 4 max ref to, RNA interference / RNAi ; (b) (i) theobromine content, reduced / approximately halved; no significant difference between short and long lengths of RNA; caffeine content reduced ; to half by short lengths of RNA; A figures to about a third by long lengths of RNA; A figures 3 max (re caffeine) greater chance of pairing longer length with mRNA; (ii) AVP; 1 explant of meristematic / cambium / totipotent / pluripotent, cells (iii) / tissue : explant (surface) sterilised / sterile nutrient ; appropriate hormone to stimulate, mitosis / division; callus formed ; subdivided; appropriate hormone to stimulate differentiation; plantlet formed ; hardening medium / sterile soil 4 max

4.

PMT

		 (iv) <u>genetically</u> identical; genotype does not affect result; easily genetically engineered; plants derived from it identically genetically engineered / AW; large numbers easily obtained; early stages compact; so easily kept in identical conditions; 	3 max	[15]
5.	(i)	<pre>(penicillin) secondary metabolite ; produced at start of / during stationary phase / end of growth phase ; A log phase ref to production (at maximum) when kept short of nutrients / nutrients depleting / factors limiting growth ; continuous culture maintains in, log / rapid growth, phase ;</pre>	2 max	
	(ii)	to provide respiratory substrate / energy ; A for respiration to maintain culture / keep culture alive / prevent (premature) death of culture ; (limited) maintains in stationary phase / prevents rapid growth ; AVP ; R glucose as carbon source	2 max	[4]
6.	(i)	type of starch ; <u>concentration</u> of, starch / suspension ; volume of, starch / suspension ; R amount ref to flow rate ; size of beads ; A number / mass / volume, of beads in column R amount temperature ; length / diameter, of column ; yeast concentration ; pH ; AVP ; e.g. age of culture	ıt 3 max	
	(ii)	add Benedict's (reagent) and, boil / heat ; A CuSO ₄ in alkaline solution different, densities / colours (of precipitates) formed ; A turbidities use of a colorimeter in correct context ; A filtering and weighing precipitate OR use of Clinistix / Diastix (strips) ;		
		different colours obtained ; colour compared to chart ; accept other valid methods e.g. reference to use of biosensors	2 max	

(iii)	agree
	0

not all yeast cells successfully entrapped / AW ; (in product) yeast cells, respiring / metabolising / using sugar as an <u>energy</u> source ; (so) lower levels of sugar (in product) ; *not agree* yeast cells, entrapped (in beads) / immobilised, so product not contaminated / yeast not present to affect product ; yeast cells unable to pass through, glass wool / filter ; only very low numbers of yeast cells (so unlikely to have great effect) ; 2 max

7. award marks if diagram clearly annotated

method to maintain pH e.g. use of buffers, tube to add acid / alkali ;

addition of antifoam;

ref. to need to maintain sterility (to avoid contamination);

method to maintain constant temperature e.g. (thermostatically-controlled) water bath, cooling jacket ; **R** heat exchanger

AVP ; e.g. use of stirrer, method to avoid, clumping of cells / blocking of inlet *or* outlet pipe(s)

4 max

[7]

8.	(a)	(i)	penicillin;	A other named antibiotic	1
		(ii)	(complex organic molecules) p the (log / rapid / main) growth not essential for normal, cell gr		max 1
		(iii)	batch / fed batch ;		1
			nutrients only added at start ; short / rapid, growth phase ; required product made, during cycle ; ora		
			R death phase shortage / depletion of, nutrien cell division / reproduction, no ref to addition of, glucose / lact	ts / named nutrients ; longer occurring ;	
			(to avoid death of culture);		max 2

(b) 1 air pressure will push the medium into the culture vessel;

2	medium / nutrients, added to the culture at a constant rate / AW;						
3 4 5 6 7	<u>algae / cells / <i>Chlorella</i></u> , removed / harvested, from the sample port ; at the same rate as / to match, the nutrients added ; so volume in fermenter remains constant ; removal of, waste / toxic products ; that could affect, growth / reproduction ;						
8	(cells kept in) exponential / log / rapid / main, growth phase ;						
9 10 11 12 13 14 15 16 17	algae are photosynthetic ; light <u>energy</u> required ; ref to use of fluorescent light to avoid overheating ; ref to monitoring temperature ; ref to optimum conditions ; A 'conditions for maximum growth' air bubbles to mix culture with nutrients / AW ; air bubbles to allow algae to get sufficient light ; air bubbles provide oxygen for (aerobic) respiration ; and CO_2 for photosynthesis ;						
18 19	air flowing into the culture vessel flows out through an outflow tube ; preventing build-up of pressure ;						
20	AVP ; e.g. sampling to check for mass of <i>Chlorella</i> max 6						
	culty maintaining a constant temperature; one mark for ref to difficulty of culty maintaining a constant pH; culty maintaining a con						
foam block diffic conta cond	king of, inlet / outlet, tubes ; culties with, mixing / stirring ; amination / keeping it sterile ; litions need to be continuously monitored ; ent requirements may change ;	[15]					

9.	(a)	(i)	amylase;		1
		(ii)	glycosidic ;	R glucosidic	1
		(iii)	alpha / α ;		1

	(b)	(i)	encapsulation / trapped in alginate beads ; adsorption <i>or</i> stuck onto, collagen / clays / resins ; cross linkage or covalent / chemical bonding to, cellulose (fibres) ; gel entrapment / trapped in silica gel ; partially permeable membrane microspheres ;	max 2	
		(ii)	does not mix with / does not contaminate / stays separate from, the product ; ref to, no / less / easier, downstream processing ;		
			recoverable / not lost during processing ; reusable / cost effective ;		
			matrix stabilises / protects the enzyme ; so activity not affected by changes in, temperature / pH <i>or</i> run at a high temperature / wider range of pH ;		
			longer, use / shelf-life ; so suitable for continuous culture / cost effective / greater yield ;		
			AVP;		
			points can interchange if valid	max 4	
	(c)	keeps more cell p	<pre>ecessary to start with a pure enzyme ; s the enzyme away from oxygen ; e enzymes involved ; oroduces enzymes ; f; e.g. enzyme(s) may be, expensive / difficult to isolate simultaneous processes can occur</pre>	max 2	[11]
10.	(a)	B; C; D; A;		4	
	(b)	(i)	award two marks if correct answer (26.18 / 26.2 / 26) is given		
			$24 \times 60 = 1440 \div 55$;		
			26.18 ; A 26 / 26.2	2	
		(ii)	<pre>less oxygen / ora ; reduced amount of nutrients / ora ; ref to pH / ora ; competition from other bacteria / interspecific competition / ora ; use of antibiotics ; AVP ; ref to intestinal enzymes or immune system R reference to temperature</pre>		
			treat toxins as neutral	max 3	[9]

	(ii) (iii)	<pre>(micro)encapsulation / (trapped) in alginate beads ; adsorption / stuck onto, e.g. collagen / clays / resin / (porous) glass ; cross linkage or covalent / chemical bonding to, e.g. cellulose / collagen fibres ; gel entrapment / trapped inside gel e.g. silica (lattice / matrix) ; partially permeable membrane (polymer) microspheres ; urine can be processed / no problem of removing urine / AW ; pure / drinkable / useable, water produced ; A water recycled space saving / less water needs to be taken into space ; payload limit / weight reduction / AW ; no need to take more enzymes into space / enzymes reusable ; A enzymes recoverable</pre>	max 2	
		no problem in separating enzyme from products / product not contaminated ref to longer shelf-life of enzyme ; AVP ; e.g. larger surface area of enzyme exposed, more stable at extremes, ref to ease of use (of bioreactor)	; max 3	[6]
12.	(i)	adding / using, <u>water</u> ; breaking, bond / ester bond (in molecule); A breakdown into smaller molecules	2	
	(ii)	matrix, protects / stabilises, (immobilised) enzyme / lipase ; <i>allow once</i> so will function, at optimal rate / more efficiently (than soluble), at higher temperature / 45 °C ; A greater activity / AW ref to soluble lipase begins to denature (reducing activity) ; <i>ora</i> continues to work, at optimal rate / more efficiently, at <u>lower pH</u> ; ref to presence of fatty acids changing pH; ref to ionic bonds breaking (in soluble lipase) ; <i>ora</i> AVP ; e.g. ref to industrial uses, ref to effect on R groups	max 4	[6]
13.	(a)	 (i) temperature ; concentration of, substrate / sugars / carbohydrates ; R volumes / amounts concentration of yeast ; R volume / amount pH / carbon dioxide concentration ; oxygen availability ; concentration of, alcohol / ethanol / toxic waste ; AVP ; (ii) carbon dioxide ; A CO₂ 	max 3 1	

	(b)	(i)	one mark for slow, fast, slow / nothing		
			initial gas production slow, ref to time ; rapid rate, ref to time ; little gas production, ref to time ; ref to actual volumes ;		
			any rate calculated ;	max 4	
		(ii)	ref to (aerobic / anaerobic) respiration ;		
			<i>slow gas production</i> transport of glucose into yeast cells takes time ; A absorbed / taken up by yeast detail ; e.g. ref to carriers		
			<i>rapid rate of respiration</i> high substrate concentration in yeast cells ;		
			<i>rate slows</i> substrate runs out ; or other factor(s) / named factor, affect the rate ;		
			AVP ; e.g. increase in number of yeast cells increases rate of respiration, qualified ref to time taken for adjustment to conditions (in slow production)	max 4	
	(c)	enzyr not pr genes time f ref to	er rate of respiration mes(s) to, metabolise / hydrolyse / digest / breakdown, maltose resent ; a switched on ; for enzymes to be synthesised ; , membrane transport / ease of passing through membrane ; ; e.g. facilitated diffusion	max 2	[14]
14.	(a)	any d sterile	des oxygen for <u>aerobic</u> respiration ; etail, e.g. oxidative phosphorylation ; e to prevent contamination ; s fungus with substrate / prevents settling / bubbles help stirring / AW ;	2	
	(b)	(i)	carbon – glucose / lactose ; nitrogen – amino acids / nitrate ions / ammonium ions / yeast extract ;		
			A corn steep liquor for either but not both	2	
		(ii)	water is for, cooling / removing excess heat ; maintains, constant / optimum, temperature ; respiration produces heat ; which would, denature enzymes / kill cells ; heat also produced by, stirrer / motor ;	max 3	
		(iii)	will affect, enzyme action / metabolic rate ; A denature enzymes addition of, buffer / acid / alkali / base ;	2	

[20]

(c)	(i)	96 hours ;	1
	(ii)	X includes, rapid / exponential / main, growth phase ; <i>ora</i> when primary products are made / penicillin is a secondary metabolic product ; excess of nutrients in X <i>or</i> penicillin produced when nutrients, limited / depleted ;	3
(d)	fung conti conc addit preci solve	 (to remove fungus); us washed (to remove penicillin); inuous countercurrent / chemical extraction; entration; tion of potassium ions; ipitate crystals / (potassium) salts; ents used to purify penicillin; ; e.g. dried, some are chemically modified, 99.5% pure 	max 3
(e)	ref to avoid imm large grow can b ethic ref to reari AVP	genetically engineer microorganisms; o risk of infection; e.g. CJD with GH ds problem with, side effects / allergic effects; A ref. to une response e amount of product; w microorganisms in small, area / volume; A less space required be cultured anywhere in world; cal advantages, qualified; o cost qualified; e.g. <i>insulin</i> uses cheaper feedstock (than for ng pigs) ; ; e.g. high replication / growth rate extraction of GH from brains slow process	max 4